

## DEPARTURE ANGLES (TRADITIONNAL AND MODULAR)

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### SPECIFICATIONS

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**Material/Composition:** 6005 T-61 Marine grade aluminum, UHMW bushings, and stainless-steel hardware

**Needed tools:** 9/16" ratchet socket and wrench for the WELDED, 5/16" Halen key for the modular models, and proper tools and hardware to secure the 90 degrees profile onto the existing shoreline structure (seawall, fixed dock, etc.).

### SKU NUMBERS

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WELDED GANGWAY FRAME DEPARTURE ANGLE 90cm (3') : C05-000003

WELDED GANGWAY FRAME DEPARTURE ANGLE 120cm (4') : C05-000004

MODULAR GANGWAY FRAME DEPARTURE ANGLE 90cm (3') : C05-000005

MODULAR GANGWAY FRAME DEPARTURE ANGLE 120cm (4') : C05-000006

### AVAILABLE CATEGORIES

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**WELDED GANGWAY FRAME DEPARTURE ANGLE:** Consisted of an entirely welded assembly that is bolted onto our WELDED GANGWAY FRAMES. Our WELDED DEPARTURE ANGLES pivot system allows for smooth movement of the gangway to follow the fluctuations of the water levels. They are usually preferred for rugged residential applications or commercial applications. See above the SKU list for available models. **Assembly required.**

**MODULAR DEPARTURE ANGLE:** Consisted of an entirely modular departure angle assembly, our MODULAR DEPARTURE ANGLES pivot system allows for smooth upwards and downwards movements of the gangway to follow the fluctuations of the water levels. They are usually preferred for light-duty residential applications. As the departure angles are not assembled when shipped, they offer a significant advantage by generating considerable savings on shipping costs. See below the SKU list for available models. **All components are to be bolted and screwed together after delivery at the customer's place.**

### ASSEMBLY PROCEDURE - THE MODULAR GANGWAY DEPARTURE ANGLES

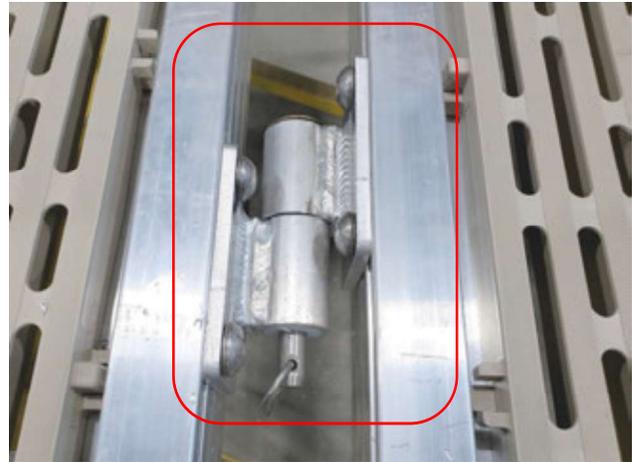
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See instruction video:

[https://www.youtube.com/watch?v=MPIWii0-r7Y&list=PLmLmDtH9FZgCJBbUSVaBxIWi\\_7XCzh6H2&index=9&t=4s](https://www.youtube.com/watch?v=MPIWii0-r7Y&list=PLmLmDtH9FZgCJBbUSVaBxIWi_7XCzh6H2&index=9&t=4s)

## MODULAR HINGED LINK KITS

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### SPECIFICATIONS

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**Material/Composition:** 6005 T-61 Marine grade aluminum, UHMW bushings, and stainless-steel hardware

**Needed tools:** 5/16" Halen key.

\*Hardware is included

### SKU NUMBERS

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**MODULAR HINGED LINK KIT (PAIR):** C05-000013

### DESCRIPTION

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Utilizing the same pivot system as our DEPARTURE ANGLES, the HINGED LINK KITS allow the merging of two (2) gangways, often the first one being fixed; and the second one going down to the floating dock, allowing for a longer transition from shore to dock while keeping the gangways at reasonable dimensions.

They are preferred for light-duty residential applications. **Assembly required.**

### ASSEMBLY PROCEDURE - THE MODULAR GANGWAY HINGED LINK KITS

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See instruction video:

[https://www.youtube.com/watch?v=MPIWii0-r7Y&list=PLmLmDtH9FZgCJBbUSVaBxIWi\\_7XCzh6H2&index=9&t=45s](https://www.youtube.com/watch?v=MPIWii0-r7Y&list=PLmLmDtH9FZgCJBbUSVaBxIWi_7XCzh6H2&index=9&t=45s)