



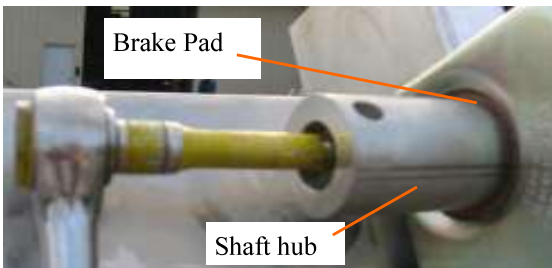
Pontoon arm installation.



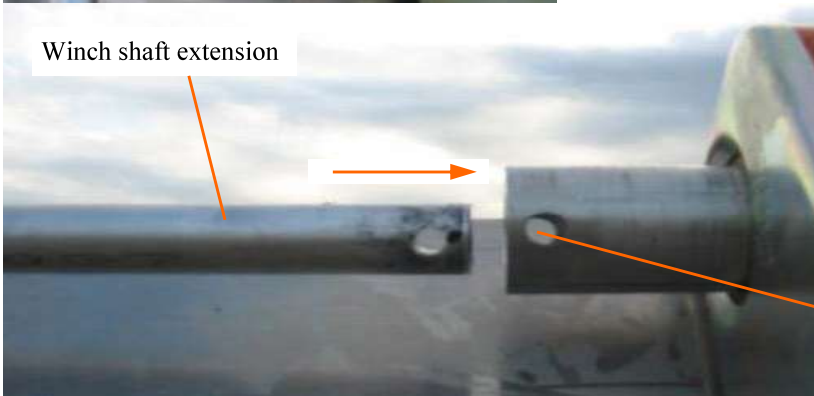
Winch installation.

Bolt tightening procedure.

Make sure threaded shaft faces same direction as pontoon arm.



Thread shaft hub as shown making sure the cross drilled hole faces away from the winch. Tighten hub until it comes in contact with the brake pad. Use the 5/16" x 1/2" hex head bolt and 5/16" flat washer to secure the hub to the winch shaft. Put bolt & washer inside of shaft hub and tighten to winch. Do not use spring, washer, bolt or steel spacer that comes in winch box.



Slide winch shaft extension thru black pontoon block on end of pontoon arm and insert into shaft hub as shown. Use one 5/16" x 2" hex head bolt and 5/16" lock nut to secure shaft to hub. Tighten with socket and wrench.

5/16" x 2"
Bolt goes thru here.



Install 7/8" jam nut on shaft then thread 30" wheel on being careful nut to go to far so shaft breaks thru decal. Hold wheel and use adjustable pliers or a 1-1/4" wrench to tighten jam nut against wheel hub. This prevents the wheel from spinning off when lowering hoist. (You can't over tighten!)