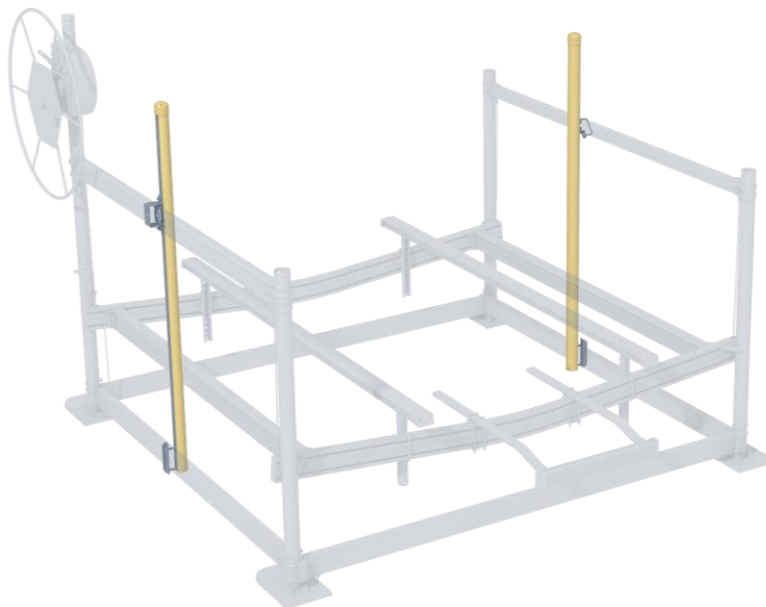
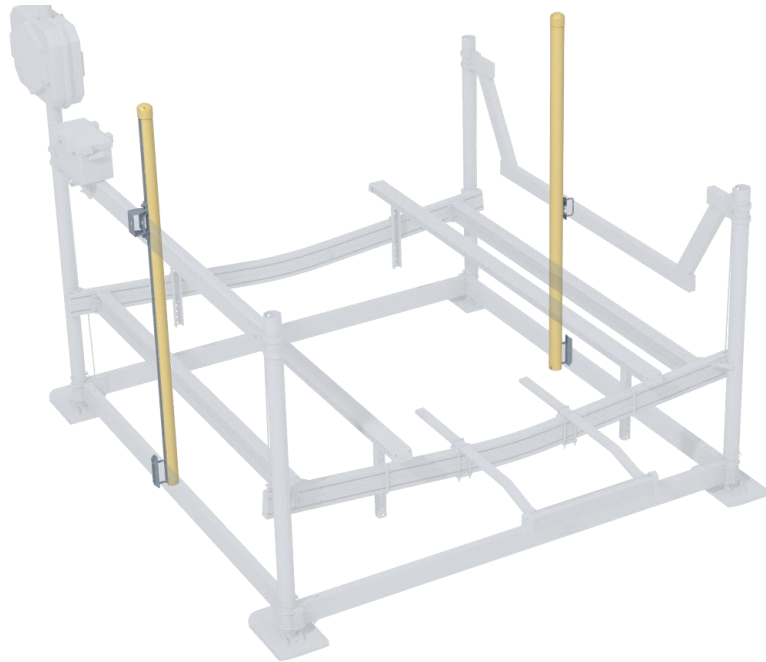


Interior GlidePoles HA0268



Application

HA0268 fits 2K-4K MS & EDS lifts. The Interior GlidePole Load Guides are designed to provide additional boat protection when entering the lift. They are mounted between the corner posts of the lift and may be adjusted to the best location for maximum boat protection. Interior GlidePoles can be used in conjunction with several other styles of GlidePole Load Guides that are mounted on the ends of the lift to create total front-to-back guide-on assistance that centers the boat and prevents damage.

Tools

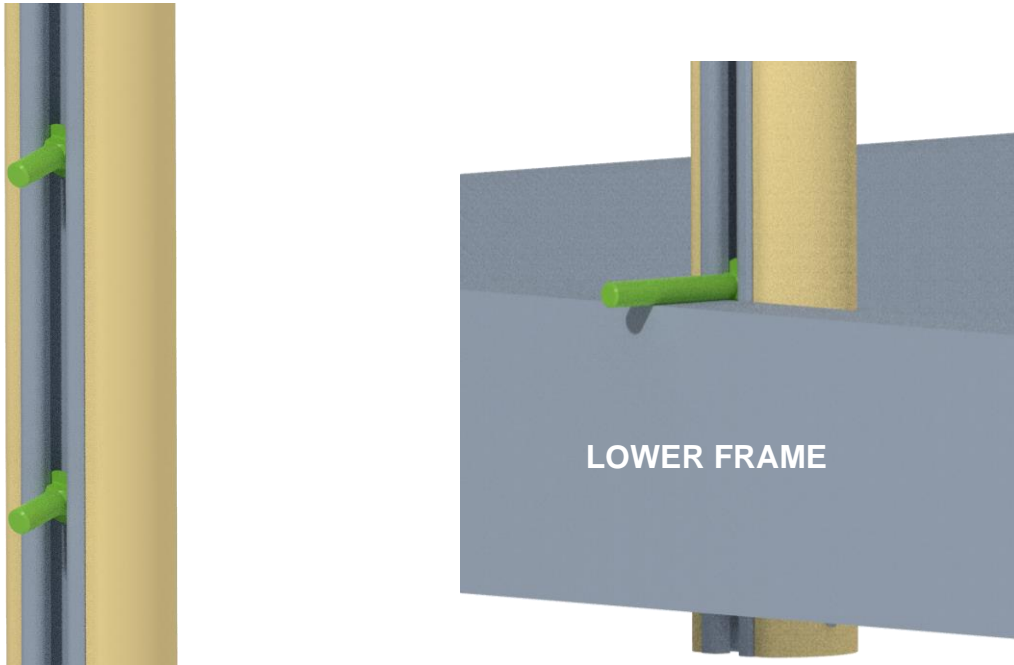
$\frac{3}{4}$ Socket, $\frac{3}{4}$ wrench, $\frac{9}{16}$ Socket, $\frac{9}{16}$ wrench

Organize Parts

Open the hardware box and bag, and sort the hardware and other contents by size.

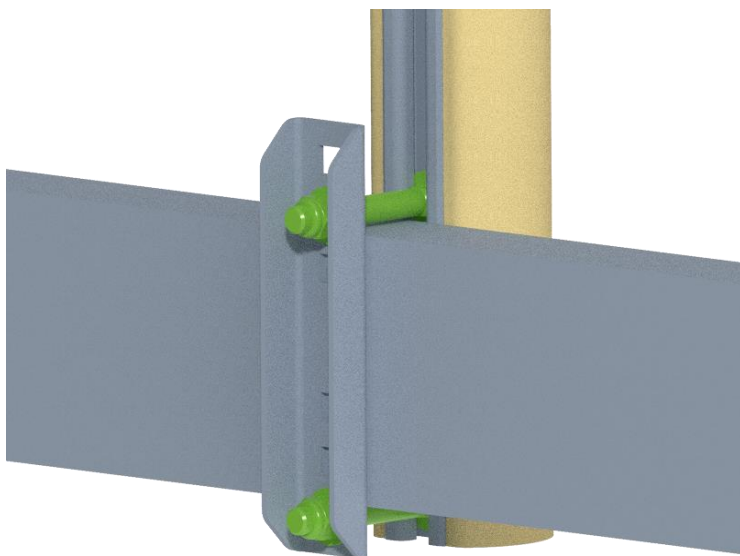
1 – Bolts into GlidePole

Slide two $\frac{1}{2}$ -13 x 1-1/2 bolts first, then one $\frac{1}{2}$ -13 x 3-1/2 bolt into the T-slot of a GlidePole. Put the GlidePole up against the lift tube and lower frame. Make sure the longer bolt is above the lower frame.



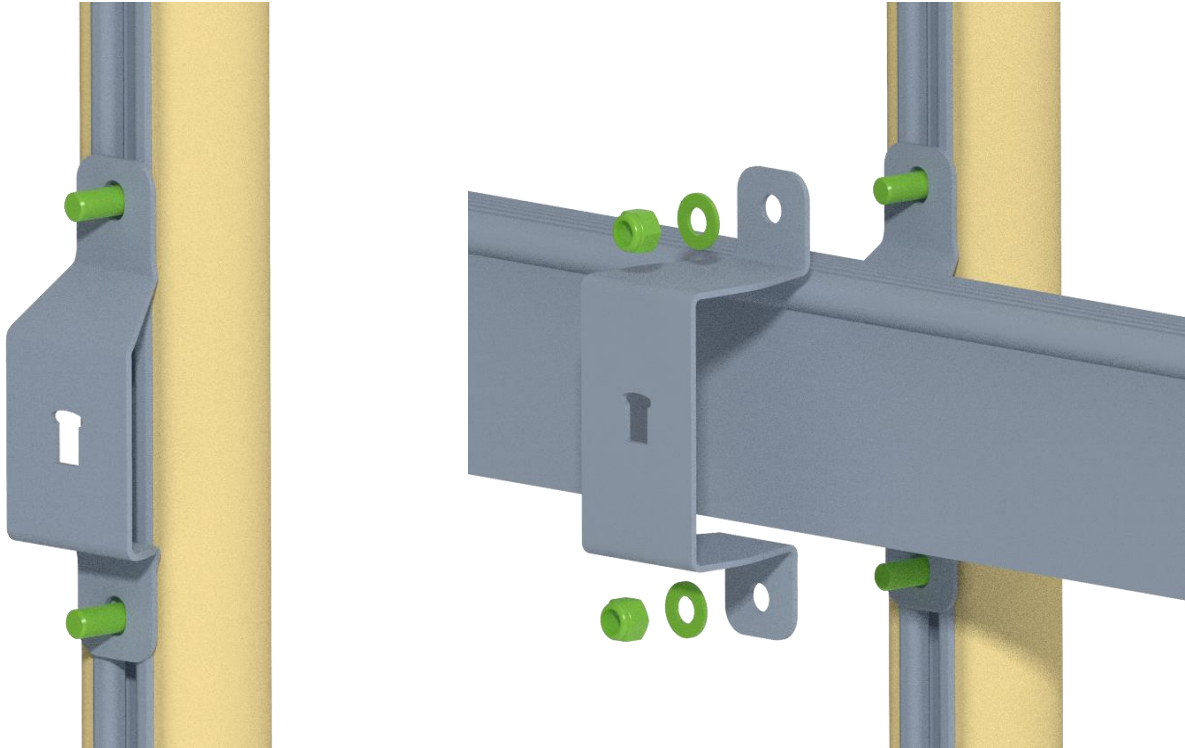
3 – Lower Frame Brace

Slide a $\frac{1}{2}$ -13 x 3-1/2 bolt into the bottom of the GlidePole under the lower frame and put the bolts through the correct holes in the brace. Then, start the washers and lock nuts.



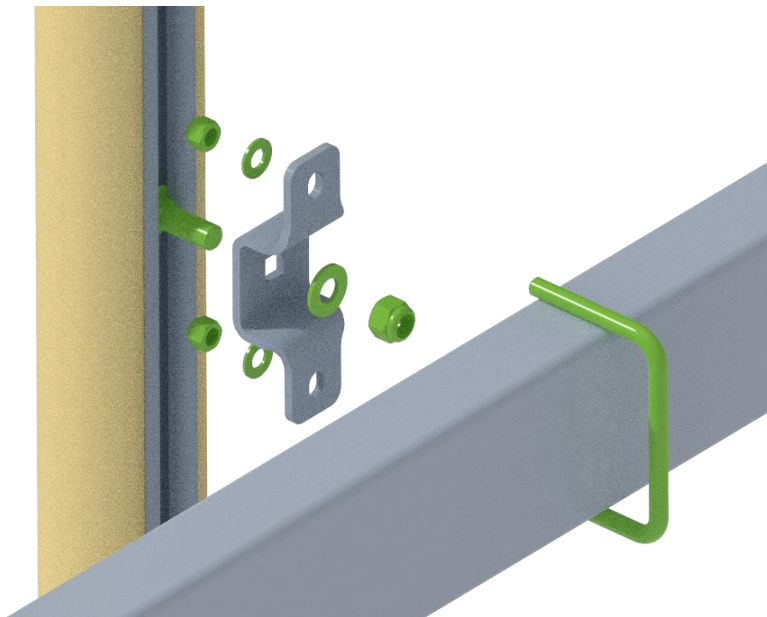
3 – Lift Tube Brackets

Put the short carriage bolts through the interior bracket and slide the bracket near the lift tube. Add the outer bracket around the lift tube and onto the same carriage bolts. Then, add the washers and lock nuts. Adjust the GlidePole and make sure it is straight vertical. Tighten the lock nuts for the lift tube and lower frame.



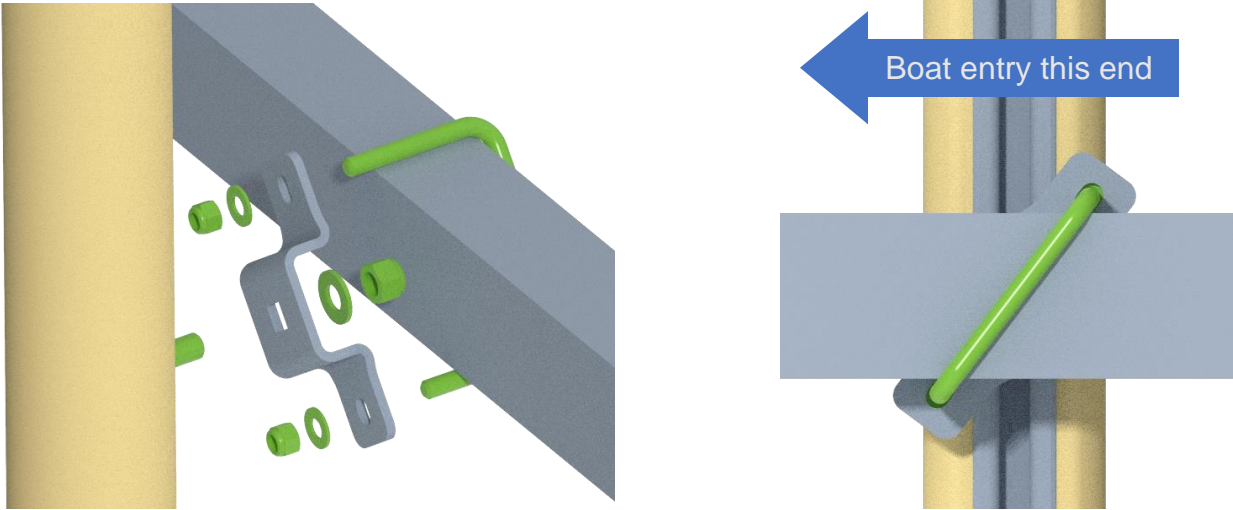
4A – Drop Side Connection

Go to next step if there isn't a drop side. Slide the ½-13 x 1-1/2 carriage bolt into the GlidePole and put it through the square hole in the spacer. Add the washer and locknut, but do not tighten. Next, put the U-bolt around the drop side tube, and find the height needed for the spacer to fit the U-bolt. Tighten the locknut. Then, add the washers and locknuts to the U-bolt, and tighten them.



4B – Spacer Tube Connection

Slide the ½-13 x 1-1/2 carriage bolt into the GlidePole and put it through the square hole in the spacer bracket. Add the washer and locknut, but do not tighten. Next, put the U-bolt around the spacer tube, and find the height needed for the spacer bracket to fit the U-bolt. Turn the bracket and U-bolt at an angle as shown below. Tighten the locknut. Then, add the washers and locknuts to the U-bolt, and tighten them.



5 – Lower Frame Brace

Slide two ½-13 x 3-1/2 bolts into the bottom of the GlidePole, one above the lower frame and one under the lower frame, and put the bolts through the correct holes in the brace. Then, add the washers and lock nuts. Make sure the GlidePole is straight vertical and tighten the lock nuts for the lower frame brace and the drop side tube.

