

TOONRAILS ASSEMBLIES.

HA0202

FOR USE WITH ALUMINUM "V" CRADLES, 3K - 7K, FREESTANDING

HA0204

FOR USE WITH STEEL "V" CRADLES, 3K - 6K, FREESTANDING

HA0211

FOR USE PERMANENT LIFTS, 6K - 8K, PERMANENT







Table of Contents

Safety Definitions	2
Safety Instructions	2,3
Preparation	4
Assembly Instructions	4 - 9



DO NOT INSTALL OR OPERATE A THIS ACCESSORY WITHOUT FIRST STUDYING THIS MANUAL AND INFORMATION INCLUDED WITH THE LIFT. FAILURE TO DO SO CAN LEAD TO IMPROPER INSTALLATION RESULTING IN SERIOUS PERSONAL INJURY AND/OR PRODUCT DAMAGE. IF YOU HAVE FURTHER QUESTIONS AFTER REVIEWING THIS INFORMATION, CONTACT YOUR SHORESTATION SALES REPRESENTATIVE.

Safety Definitions

Safety messages are presented throughout this document and labels affixed to the product. The messages alert you to potential hazards to you and/or property. The signal words DANGER, WARNING, and CAUTION are preceded by an alert symbol and communicate the severity of potential hazard. The severity of each type of message is defined as follows:

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

Safety Instructions

Working with electrical equipment and installations over the water present many potential hazards to the installer. Every installation presents unique conditions that the installer should evaluate before installing or servicing the equipment. The following instructions must be followed, but may not encompass all potential hazards:





Do not allow children to operate or play on the equipment.

Do not install if there are any signs of damage.

Never install or work on the equipment without first verifying that the A/C power supply (if present) is protected by a functioning Ground Fault Circuit Interrupt (GFCI) in accordance with National Electric Code section 210.8 and any additional local code requirements.

Review all operating instructions with the user(s) before installation.

Disconnect all A/C power from the dock before installing or working on the equipment.

Do not exceed the recommended capacity of the equipment.

Do not modify the equipment unless you have received direct written approval from the manufacturer (ShoreStation).

Remove any metallic objects from your person before working with DC or AC electrical components.

Always wear proper personal protective equipment such as safety glasses, gloves, hardhats, and clothing.

Installation may require entering the water. Never enter the water without a proper personal floatation device. Disconnect any power to the lift and dock before entering the water.

Never work alone and observe safe lifting practices such as team lifting and proper lifting posture.

AWARNING

NEVER WORK ALONE.

ALWAYS WEAR
PERSONAL FLOATATION
DEVICES WHEN WORKING
IN AND OVER WATER.

ALWAYS WEAR
PERSONAL PROTECTIVE
DEVICES WHEN
ASSEMBLING AND
INSTALLING EQUIPMENT.

OBSERVE ALL SAFETY REQUIREMENTS FOR ALL EQUIPMENT USED FOR INSTALLATION.



Preparation

Tools Required

Due to the variation in waterfront conditions, it is impossible to address all requirements. Be sure to survey the installation site and note any additional requirements.

Common tools required for installation include:

- 3/8 through 7/8 SAE wrenches
- 1/4 through 7/8 SAE ratcheting sockets and drives
- Cordless drill
- Banding cutters
- Personal protective equipment (safety glasses, hard hats, gloves, etc.)
- Tape Measure
- Level

Additional equipment may be required based on your installation site requirements.

Assembly Instructions

Gather and double check your parts and fasteners. You should have the following:

HA0211

71966 - TOONRAIL BUNK ASSEMBLY 264 INCH

71967 - TOONRAIL MOTOR STOP BUNDLE

72067 - TOONRAIL BUNK SUPPORT I-BEAM

HA0202

71966 - TOONRAIL BUNK ASSEMBLY 264 INCH

71967 - TOONRAIL MOTOR STOP BUNDLE

72068 - TOONRAIL BUNK SUPPORT BUNDLE

HA0204

71966 - TOONRAIL BUNK ASSEMBLY 264 INCH

71967 - TOONRAIL MOTOR STOP BUNDLE

72060 - TOONRAIL BUNK SUPPORT STEEL CRADLE



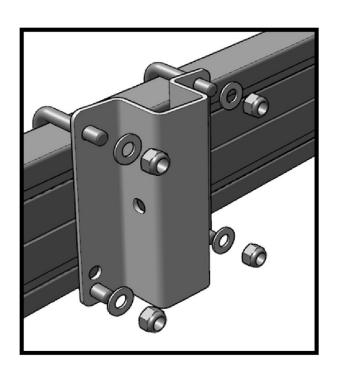
FREESTANDING LIFTS STEP 1

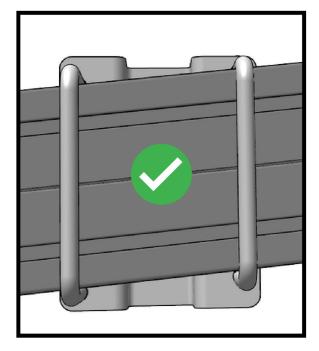
Attach Brackets to Platform

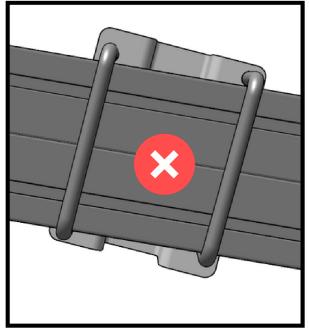
Slide the U-bolts around cradle tube and through brackets as shown. Brackets are positioned on the inside of the lift. Use a 3/4 Wrench to start the U-bolts, but do not tighten.

NOTE: Brackets come in "left" and "right" orientations.

Brackets should be positioned so the channel is perfectly vertical to ensure proper Toonrail support. See diagrams below.



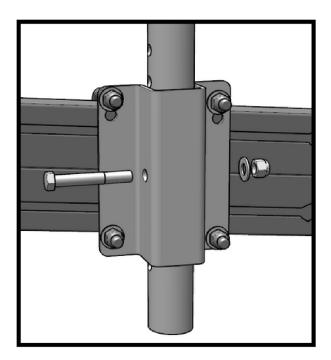




FREESTANDING LIFTS STEP 2

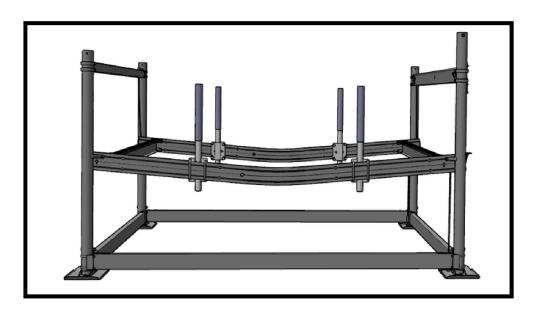
Insert Support Tubes

Insert a 1/2-13 x 3 1/2 hex head bolt through the bracket and support tube as shown and tighten.



FREESTANDING LIFTS STEP 3

Make sure all support tubes are the same height.



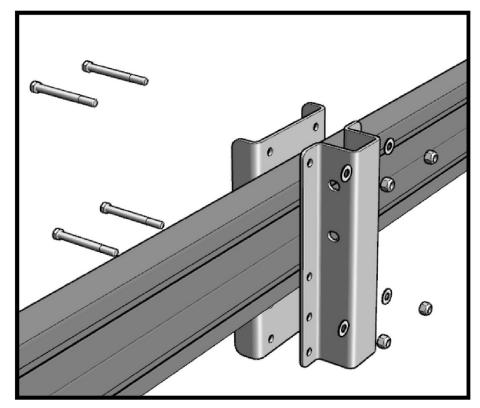
FREESTANDING LIFTS STEP 4 - SKIP TO PAGE 8



PERMANENT LIFTS STEP 1

Attach Brackets to Platform

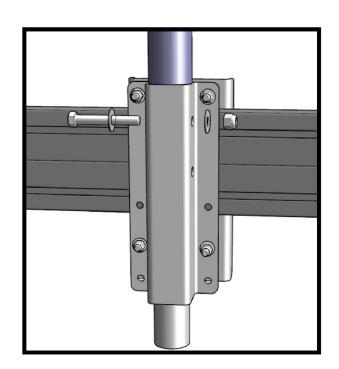
Slide the 3/8-16 x 7 hex head bolts through the brackets and around the cradle tube as shown. Brackets are positioned on the inside of the lift. Use a 9/16 wrench to start the bolts, but do not tighten.



PERMANENT LIFTS STEP 2

Insert Support Tubes

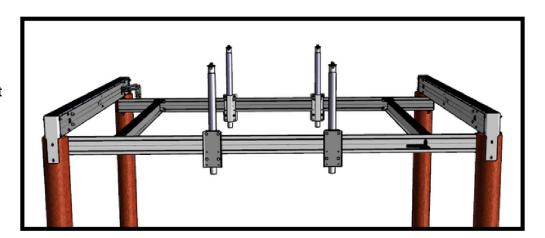
Insert a 1/2-13 x 3 1/2 hex head bolt through the bracket and support tube as shown and tighten.





PERMANENT LIFTS STEP 3

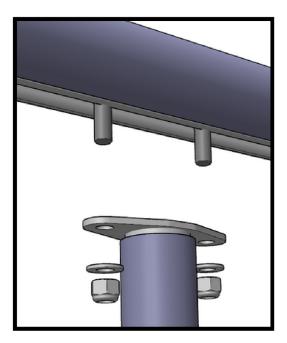
Make sure all support tubes are the same height.



ALL LIFTS STEP 4

Attach ToonRails

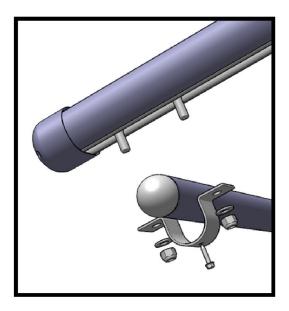
Insert two ½-13 x 1-1/2 carriage bolts into the T-slot of the ToonRail and slide them toward a support tube. Use a ¾ wrench to start the washer and locknut, but do not tighten. Insert two more carriage bolts and slide them toward the other support tube. Again, start the washer and locknut but do not tighten. Repeat with the other ToonRail.



ALL LIFTS STEP 5

Attach Motor Stop

Insert two $\frac{1}{2}$ -13 x 1-1/2 carriage bolts into the T-slot on the long end of the ToonRail and slide them near the end caps. Place the motor stop tube into the brackets and put the carriage bolts through the bracket. Use a $\frac{3}{4}$ wrench to start the washers and locknuts, but do not tighten.





ALL LIFTS STEP 6

Adjust and Tighten

Adjust the ToonRails to fit and center your boat. Make sure the motor stop is centered, the "NOT A STEP" decal is facing up, and the self-tap screws are secure.. After everything is in sufficient position, tighten all hardware and load boat. Make adjustments as needed.

