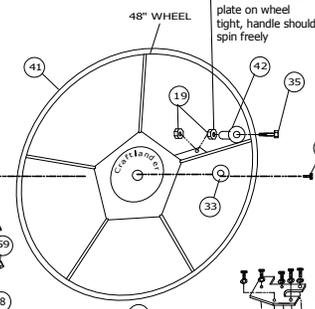


Lower assembly arrangement

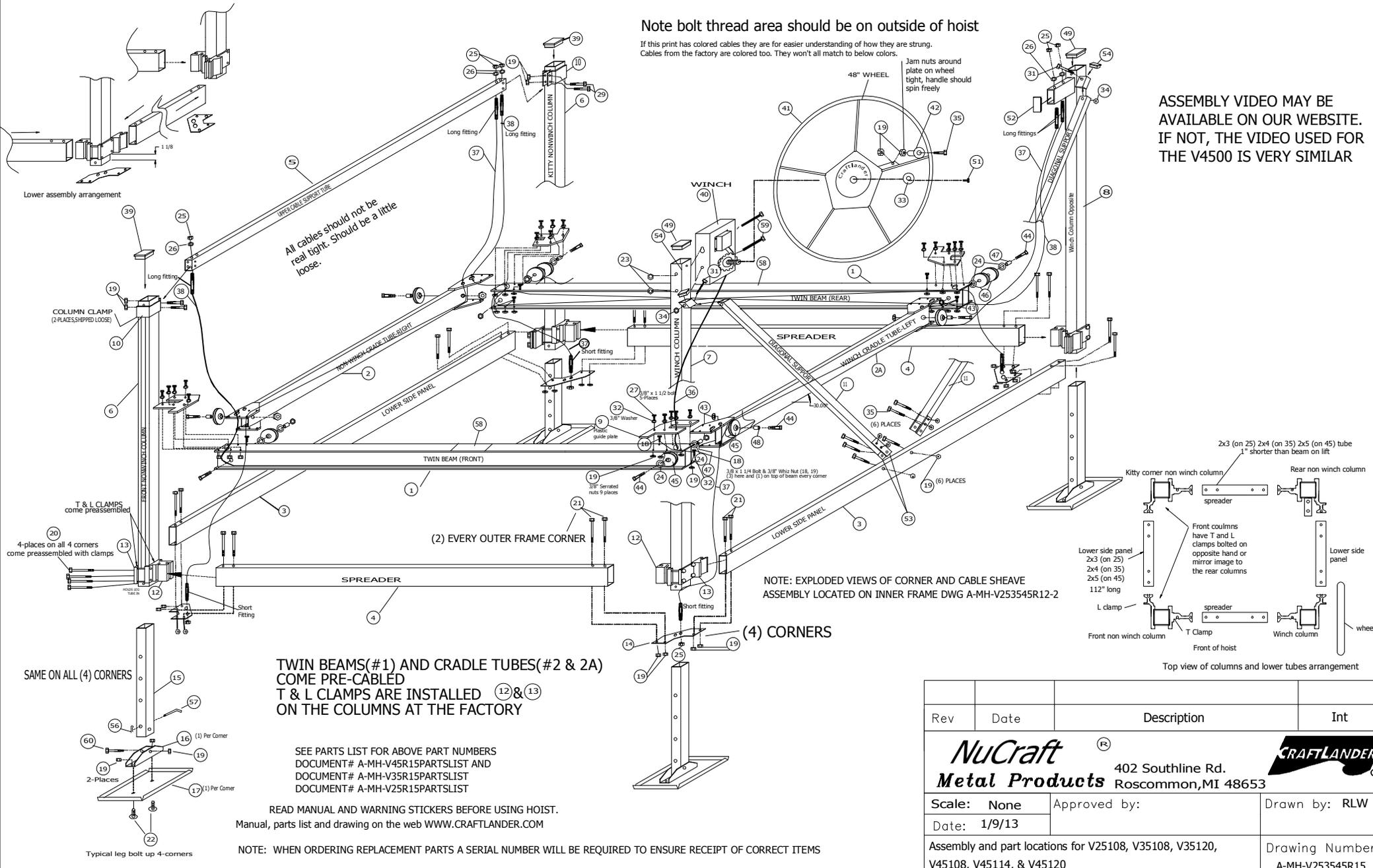
Note bolt thread area should be on outside of hoist

If this print has colored cables they are for easier understanding of how they are strung. Cables from the factory are colored too. They won't all match to below colors.



48" WHEEL
Jam nuts around plate on wheel tight, handle should spin freely

ASSEMBLY VIDEO MAY BE AVAILABLE ON OUR WEBSITE. IF NOT, THE VIDEO USED FOR THE V4500 IS VERY SIMILAR



All cables should not be real tight. Should be a little loose.

T & L CLAMPS come preassembled
4-places on all 4 corners come preassembled with clamps

SAME ON ALL (4) CORNERS

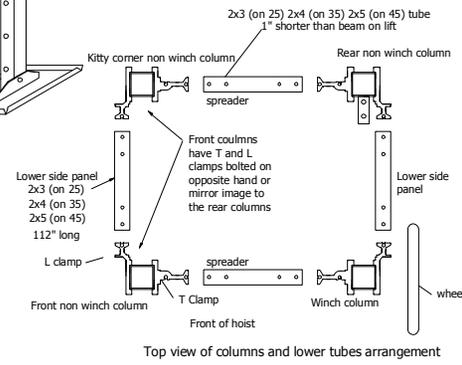
TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A) COME PRE-CABLED
T & L CLAMPS ARE INSTALLED (12) & (13) ON THE COLUMNS AT THE FACTORY

SEE PARTS LIST FOR ABOVE PART NUMBERS
DOCUMENT# A-MH-V45R15PARTSLIST AND
DOCUMENT# A-MH-V35R15PARTSLIST
DOCUMENT# A-MH-V25R15PARTSLIST

READ MANUAL AND WARNING STICKERS BEFORE USING HOIST.
Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS

NOTE: EXPLODED VIEWS OF CORNER AND CABLE SHEAVE ASSEMBLY LOCATED ON INNER FRAME DWG A-MH-V253545R12-2



Top view of columns and lower tubes arrangement

Rev	Date	Description	Int
402 Southline Rd. Roscommon, MI 48653			
Scale: None		Approved by:	Drawn by: RLW
Date: 1/9/13			
Assembly and part locations for V25108, V35108, V35120, V45108, V45114, & V45120			Drawing Number A-MH-V253545R15