

BOAT LIFT ACCESSORIES

Lift Screw Legs (sold in pairs)

Instructions

Part #: 1004262

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1003478	Lift Screw Single Leg A
2	2	1003479	Lift Screw Single Leg B
3	12	1001963	Bolt Carriage 3/8-16 x 4.0
4	12	1002599	Washer Flat 3/8
5	12	1001803	Nut Hex 3/8-16

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

USE 15/16 SOCKET TO ADJUST SCREW LEG HEIGHT.

Drill three 15/32" holes in each lift side upright (refer to the correct style of lift below for proper position). To do so, first remove the existing legs and foot pads (the foot pads will be reused on the screw legs). Next, hold the Lift Screw Legs against the Lift Side so the bottom of the upper tube of the screw leg is flush with the bottom of the lift side. Use the angles of the screw legs as a pattern to make marks for drilling.

Maintenance

Use the access hole for lubricating the threaded rod. Lubricate every 6 months with a non toxic spray lubricant that does not dry out or wash off with water.

Cantilever Lift Screw Leg Assembly

Position the Screw Legs on the Cantilever lift so that they are in line with the lift sides with the angles to the outside of the lift. Secure with three 3/8 x 4.0 Carriage Bolts, three 3/8 Flat Washers, and three 3/8 Hex Nuts. Next attach the foot pad with the hardware from the lift. As shown in Detail "A."

Vertical Lift Screw Leg Assembly

Position the Screw Legs on the Vertical lift so that they are on the outside of the front and rear Bottom Beams with the angles to the front and rear of the lift. Secure with three 3/8 x 4.0 Carriage Bolts, three 3/8 Flat Washers, and three 3/8 Hex Nuts. Next attach the foot pad with the hardware from the lift. As shown in Detail "B."

Hydraulic Lift Screw Leg Assembly

Canopy Legs are required to be installed on the Hydraulic lift in order to use the Screw Legs. Position the Screw Legs on the Hydraulic lift so that they are in line with the lift sides with the angles to the lift sides. Secure with three 3/8 x 4.0 Carriage Bolts, three 3/8 Flat Washers, and three 3/8 Hex Nuts. Next attach the foot pad with the hardware from the lift. As shown in Detail "C."

